

Safety Data Sheet

Product Number: 51-0024-01
Product Name: Ink, MEK White Opaque

Date: 12/06/22
Revision: C

Based upon Regulation (EC) No 1907/2006 (REACH), as amended by Regulation (EU) 2020/878

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product Identifier

Product Name: **Ink, MEK White Opaque**
Registration Number: **Not Relevant (Mixture)**
Product Code: **51-0024-01**

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product Use: Printing ink for use in BestCode CIJ

1.3 Details of the supplier of the safety data sheet

BestCode
3034 SE Loop 820
Fort Worth, TX 76140
817-349-8555

For further information, please contact Customer Service:

Customer Service: 817-349-8555
Email: Info@Bestcode.co

1.4 Emergency telephone number

Emergency Contact: Local Poison Information Center
Chem Tel. Inc. Toll Free 800-255-3924
International 813-248-0585

Section 2: Hazards identification

2.1 Classification of the mixture in accordance with Article 40 of Regulation (EC) No 1272/2008 GHS Rating:

Flammable liquid - Category 2
Serious Eye Damage/Eye Irritation - Category 2
Specific Target Organ Toxicity, Single Exposure - Category 3

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008 (CLP)



Signal word: Danger

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Hazard statements:

H225 Highly flammable liquid and vapor
H319 Causes serious eye irritation
H336 May cause drowsiness or dizziness

Precautionary statements:

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P312 Call a POISON CENTRE/doctor if you feel unwell.
P370+P378 In case of fire: Use sand, carbon dioxide or powder extinguisher to extinguish.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P403+P235 Store in a well-ventilated place. Keep cool.
P501 Dispose of contents/container to industrial combustion plant.

Supplemental Hazard Information

EUH066 Repeated exposure may cause skin dryness or cracking.
EUH208 Contains 7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0]hept-3-yl methyl ester.
May produce an allergic reaction.

Hazardous Ingredients for Labelling

Methyl Ethyl Ketone, n-Butyl Acetate

2.3 Other Hazards

Of no significance.

Section 3: Composition/information on ingredients

3.1 Substances:

Not Relevant (Mixture)

3.2 Mixtures:

Name of Substance	Identifier	Concentration	GHS Classification
Methyl Ethyl Ketone	CAS No: 78-93-3 EC No: 201-159-0 Index No: 606-002-00-3 REACH Reg. No: 01-2119457290-43-xxxx	75.0-90.0%	Flam. Liq. 2: H225; Eye Irrit. 2: H319; STOT SE 3: H336;

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n-Butyl Acetate	CAS No: 123-86-4 EC No: 204-658-1 Index No: 607-025-00-1 REACH Reg. No: 01-2119485493-29-xxxx	5.0-10.0%	Flam. Liq. 3 / H226 STOT SE 3 / H336
7-Oxabicyclo[4.1.0]heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0]hept-3-yl methyl ester	CAS No: 2386-87-0 EC No: 219-207-4 REACH Reg. No: 01-2119846133-44-xxxx	<1.0%	Skin Sens. 1B / H317
Trimethylolpropane	CAS No: 77-99-6 EC No: 201-074-9	<1.0%	Acute Tox. 3 / H331 Repr. 2 / H361d

Name of Substance	Specific Concentration Limits	M-Factors	ATE	Exposure Route
Trimethylolpropane	-	-	>0,85 mg/l/4h	inhalation: dust/mist

Section 4: First Aid Measures

4.1 Description of first aid measures

General Notes	Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.
Inhalation	If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. Provide fresh air.
Eyes:	Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.
Skin:	Wash with plenty of soap and water.
Ingestion:	Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

4.2 Most Important symptoms and effects, both acute and delayed

Narcotic effects.

4.3 Indication of any immediate medical attention and special treatment needed

None

Section 5: Fire Fighting Measures

5.1 Extinguishing media

Use: Water spray, BC-powder, Carbon dioxide (CO₂)

Do not use: Water jet

5.2 Special hazards arising from the substance or mixture

In case of insufficient ventilation and/or in use, may form flammable/explosive vapor-air mixture. Solvent vapors are heavier than air and may spread along floors. Places which are not ventilated, e.g. unventilated below ground level areas such as trenches, conduits and shafts, are particularly prone to the presence of flammable substances or mixtures.

Hazardous combustion products: Carbon monoxide (CO), Carbon dioxide (CO₂)

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Coordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

Section 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

Remove persons to safety.

6.1.2 For emergency responders

Wear breathing apparatus if exposed to vapors/dust/aerosols/gases.

6.2 Environmental Precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.

6.3 Methods and material for containment and cleaning up

6.3.1 For Containment:

Covering of drains

6.3.2 Clean up and disposal of spill:

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur (diatomite), sand, universal Binder Place in appropriate containers for disposal. Ventilate affected area.

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Section 7: Handling and storage

7.1 Precautions for safe handling

Use local and general ventilation. Avoidance of ignition sources. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharge. Use only in well-ventilated areas. Due to danger of explosion, prevent leakage of vapours into cellars, flues and ditches. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Places which are not ventilated, e.g. unventilated below ground level areas such as trenches, conduits and shafts, are particularly prone to the presence of flammable substances or mixtures. Vapors are heavier than air, spread along floors and form explosive mixtures with air. Vapors may form explosive mixtures with air. Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any compatibilities

Keep container tightly closed and in a well-ventilated place. Use local and general ventilation. Keep cool. Protect from sunlight. Keep away from sources of ignition - No smoking. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharge. Protect from sunlight. Use local and general ventilation. Ground/bond container and receiving equipment. Only packagings which are approved (e.g. acc. to the Dangerous Goods Regulations) may be used.

7.3 Specific end use(s)

Fluid delivery to BestCode Series 8 CIJ. Follow safety instructions outlined in 7.1 & 7.2 while handling. Observe warnings provided with BestCode Series 8 CIJ system when installing and handling fluids

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Section 8: Exposure control/personal protection

8.1 Control parameters

CAS #	Chemical Name	Australia	Austria	Belgium
123-86-4	n-Butyl Acetate	TWA 150ppm (713mg/m ³) STEL 200ppm (950mg/m ³)	TWA 50ppm (241mg/m ³) STEL 100ppm (480mg/m ³)	TWA 50ppm (238mg/m ³) STEL 150ppm (712mg/m ³)
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	-	-	-
77-99-6	Trimethylolpropane	-	-	-
78-93-3	Methyl Ethyl Ketone	TWA 150ppm (445mg/m ³) STEL 300ppm (890mg/m ³)	TWA 100ppm (295mg/m ³) STEL 200ppm (590mg/m ³)	TWA 200ppm (600mg/m ³) STEL 300ppm (900mg/m ³)

CAS #	Chemical Name	Ontario, CA	Québec, CA	Denmark
123-86-4	n-Butyl Acetate	TWA 150ppm STEL 200ppm	TWA 50ppm STEL 150ppm	TWA 50ppm (241mg/m ³) STEL 300ppm (1420mg/m ³)
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	-	-	-
77-99-6	Trimethylolpropane	-	-	-
78-93-3	Methyl Ethyl Ketone	TWA 200ppm STEL 300ppm	TWA 50ppm (150mg/m ³) STEL 100ppm (300mg/m ³)	TWA 50ppm (145mg/m ³) STEL 100ppm (290mg/m ³)

CAS #	Chemical Name	European Union	Finland	France
123-86-4	n-Butyl Acetate	TWA 50ppm (241mg/m ³) STEL 150ppm (723mg/m ³)	TWA 50ppm (240mg/m ³) STEL 150ppm (725mg/m ³)	TWA 50ppm (241mg/m ³) STEL 150ppm (723mg/m ³)
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	-	-	-
77-99-6	Trimethylolpropane	-	-	-

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78-93-3	Methyl Ethyl Ketone	TWA 200ppm (600mg/m3) STEL 300ppm (900mg/m3)	TWA 20ppm (60mg/m3) STEL 100ppm (300mg/m3)	TWA 200ppm (600mg/m3) STEL 300ppm (900mg/m3)
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CAS #	Chemical Name	German AGS	Germany DFG	Hungary
123-86-4	n-Butyl Acetate	TWA 62ppm (300mg/m3) STEL 124ppm (600mg/m3)	TWA 100ppm (480mg/m3) STEL 200ppm (960mg/m3)	TWA (241mg/m3) STEL (723mg/m3)
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	-	-	-
77-99-6	Trimethylolpropane	-	-	-
78-93-3	Methyl Ethyl Ketone	TWA 200ppm (600mg/m3) STEL 200ppm (600mg/m3)	TWA 200ppm (600mg/m3) STEL 200ppm (600mg/m3)	TWA (600mg/m3) STEL (900mg/m3)

CAS #	Chemical Name	Ireland	Italy	Latvia
123-86-4	n-Butyl Acetate	TWA 50ppm (241mg/m3) STEL 150ppm (723mg/m3)	TWA 50ppm (241mg/m3) STEL 150ppm (723mg/m3)	TWA 50ppm (241mg/m3) STEL 150ppm (723mg/m3)
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	-	-	-
77-99-6	Trimethylolpropane	-	-	-
78-93-3	Methyl Ethyl Ketone	TWA 200ppm (600mg/m3) STEL 200ppm (600mg/m3)	TWA 200ppm (600mg/m3) STEL 200ppm (600mg/m3)	TWA 67ppm (200mg/m3) STEL 300ppm (900mg/m3)

CAS #	Chemical Name	New Zealand	PROC	Poland
123-86-4	n-Butyl Acetate	TWA 150ppm (713mg/m3) STEL 200ppm (950mg/m3)	TWA (200mg/m3) STEL (300mg/m3)	TWA (240mg/m3) STEL (720mg/m3)

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2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	-	-	-
77-99-6	Trimethylolpropane	-	-	-
78-93-3	Methyl Ethyl Ketone	TWA 150ppm (445mg/m3) STEL 300ppm (890mg/m3)	TWA (300mg/m3) STEL (600mg/m3)	TWA (450mg/m3) STEL (900mg/m3)

CAS #	Chemical Name	Romania	Singapore	South Korea
123-86-4	n-Butyl Acetate	TWA 50ppm (241mg/m3) STEL 150ppm (723mg/m3)	TWA 150ppm (713mg/m3)	TWA 150ppm STEL 200ppm
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	-	-	-
77-99-6	Trimethylolpropane	-	-	-
78-93-3	Methyl Ethyl Ketone	TWA 200ppm (600mg/m3) STEL 300ppm (900mg/m3)	TWA 200ppm (590mg/m3) STEL 300ppm (885mg/m3)	TWA 200ppm (590mg/m3) STEL 300ppm (885mg/m3)

CAS #	Chemical Name	Spain	Sweden	Switzerland
123-86-4	n-Butyl Acetate	TWA 150ppm (724mg/m3) STEL 200ppm (965mg/m3)	TWA 50ppm (241mg/m3) STEL 150ppm (723mg/m3)	TWA 50ppm (240mg/m3) STEL 150ppm (720mg/m3)
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	-	-	-
77-99-6	Trimethylolpropane	-	TWA 5mg/m3	-
78-93-3	Methyl Ethyl Ketone	TWA 200ppm (600mg/m3) STEL 200ppm (600mg/m3)	TWA 500ppm (150mg/m3) STEL 300ppm (900mg/m3)	TWA 200ppm (590mg/m3) STEL 200ppm (590mg/m3)

CAS #	Chemical Name	The Netherlands	USA - NIOSH	United Kingdom
123-86-4	n-Butyl Acetate	TWA (241mg/m3) STEL (723mg/m3)	TWA 150ppm (710mg/m3) STEL	TWA 150ppm (724mg/m3)

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			200ppm (950mg/m ³)	STEL 200ppm (966mg/m ³)
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	-	-	-
77-99-6	Trimethylolpropane	-	-	-
78-93-3	Methyl Ethyl Ketone	TWA (590mg/m ³) STEL (900mg/m ³)	TWA 200ppm (500mg/m ³) STEL 300ppm (885mg/m ³)	TWA 200ppm (600mg/m ³) STEL 300ppm (899mg/m ³)

CAS #	Chemical Name	OSHA PELs	ACGIH TLV	California, USA PELs
123-86-4	n-Butyl Acetate	TWA 150ppm (710mg/m ³)	TWA 50ppm STEL 150ppm	TWA150 ppm (710 mg/m ³) STEL 200 ppm (950 mg/m ³)
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	-	-	-
77-99-6	Trimethylolpropane	-	-	-
78-93-3	Methyl Ethyl Ketone	TWA 200ppm (590mg/m ³)	TWA 200ppm STEL 300ppm	TWA 200ppm (500mg/m ³) STEL 300ppm (885mg/m ³)

CAS #	Chemical Name	Mexico
123-86-4	n-Butyl Acetate	PPT 150ppm CT 200ppm
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	-
77-99-6	Trimethylolpropane	-
78-93-3	Methyl Ethyl Ketone	PPT 200ppm CT 300ppm

8.2 Exposure controls:

8.2.1 Appropriate engineering controls:

General ventilation.

8.2.2 Individual protection measures, such as personal protective equipment

Eye/Face protection: Wear eye/face protection.

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Skin protection:

Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. Check leaktightness/impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

Respiratory protection:

In case of inadequate ventilation wear respiratory protection.

Hygienic Practices:

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

Section 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance:	White Liquid		
Odor:	Pungent	Odor threshold:	-
pH:	-	Melting point:	-
Boiling range:	79.0°C	Flash point:	-8°C
Evaporation rate:	-	Upper Explosive Limit:	-
		Lower Explosive Limit:	-
Flammability:	Highly flammable liquid and vapor	Vapor Pressure:	10.15 hPa at 18.49 °C
Vapor density:	-	Relative Density:	1.055
Solubility(ies):	-	Partition coefficient n-octanol/water:	-
Auto-ignition temperature:	415°C	Decomposition temperature:	-
Viscosity:	-		
Explosive properties:	-		
Oxidizing properties:	-		

9.2 Other information:

Miscibility:	-	VOC:	-
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Section 10: Stability and reactivity

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials". The mixture contains reactive substance(s). Risk of ignition.
If heated: Risk of ignition

10.2 Chemical stability

See below "Conditions to avoid".

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Hints to prevent fire or explosion Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge.

10.5 Incompatible materials:

Oxidizers

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

Section 11: Toxicological information

11.1 Information on Toxicological effects

Acute toxicity:	Shall not be classified as acutely toxic.
Acute Toxicity Estimate (ATE)	77-99-6 Trimethylolpropane inhalation: dust/mist: >0,85 mg/l/4h
Skin corrosion/irritation:	Shall not be classified as corrosive/irritant to skin.
Serious eye damage/irritation:	Causes serious eye irritation.
Respiratory or skin sensitization:	Shall not be classified as a respiratory or skin sensitizer.
Germ cell mutagenicity:	Shall not be classified as germ cell mutagenic.
Carcinogenicity:	Shall not be classified as carcinogenic.
Reproductive toxicity:	Shall not be classified as a reproductive toxicant.
STOT-single exposure:	May cause drowsiness or dizziness.
STOT-repeated exposure:	Shall not be classified as a specific target organ toxicant (repeated exposure).
Aspiration hazard	Shall not be classified as presenting an aspiration hazard.

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11.1.1 Hazard Class information:

11.1.2 Mixture toxicity:

11.1.3 Critical studies:

11.1.4 Non-compliance hazard class:

11.1.5 Information on likely routes of exposure:

11.1.6 Symptoms related to the physical, chemical and toxicological characteristics:

11.1.7 Delayed and immediate effects as well as chronic effects from short and long-term exposure:

11.1.8 Interactive effects:

11.1.9 Absence of specific data:

11.1.10 Mixtures:

11.1.11 Mixture vs Substance information:

11.1.12 Other information:

Section 12: Ecological information

12.1 Toxicity: Shall not be classified as hazardous to the aquatic environment.

12.2 Persistence and degradability: Not determined

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- 12.3 Bioaccumulative potential:** Not determined
- 12.4 Mobility in soil:** Not determined
- 12.5 Results of PBT and vPvB assessment:** Not determined
- 12.6 Other adverse effects:** Not determined

Section 13: Disposal considerations

13.1 Waste treatment methods:

Solvent reclamation/regeneration. Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets. Only packagings which are approved (e.g. acc. to DOT) may be used. Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

Section 14: Transport information

14.1	UN number:	1210
14.2	Proper shipping name:	
	US DOT:	Printing Ink
	Canadian TDG:	Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]
	European ADR/RID:	Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]
	IMDG/IMO:	Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]
	ICAO/IATA:	Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]
14.3	Transport hazard class(es) :	3 - FLAMMABLE LIQUID
14.4	Packing group:	II
14.5	Environmental hazards:	N/A

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14.6	Special precautions for user:	N/A
14.7	Transport in bulk according to Annex II of Marpol and the IBC Code:	N/A

Section 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

CAS #	Hazardous components	S. 302 (EHS)	S. 304 RQ	S. 313 (TRI)
123-86-4	n-Butyl Acetate	-	-	-
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	-	-	-
77-99-6	Trimethylolpropane	-	-	-
78-93-3	Methyl Ethyl Ketone	-	-	-

CAS #	Hazardous components	TSCA	REACH	CERCLA
123-86-4	n-Butyl Acetate	Active	-	5000lbs
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	Not Listed	-	-
77-99-6	Trimethylolpropane	Active	-	-
78-93-3	Methyl Ethyl Ketone	Active	-	5000lbs

Section 16: Other information

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Revision Notes: Rev B: Format updated to (EU) 2015/830.
Rev C: Format updated to (EU) 2020/878

Additional Information:

Company Disclaimer:

The information and recommendations contained herein are, to the best of BestCode's knowledge and belief, accurate and reliable as of the date issued. Because many factors may affect processing or application/use, BestCode recommend that you make tests to determine the suitability of a product for your particular purpose prior to use. It is the user's responsibility to satisfy itself that the product is suitable for the intended use. If buyer repackages this product, it is the user's responsibility to insure proper health, safety and other necessary information is included with and/or on the container. Appropriate warnings and safe-handling procedures should be provided to handlers and users. Alteration of this document is strictly prohibited. Except to the extent required by law, re-



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