

Safety Data Sheet

Product Number: 51-0004-01
Product Name: Ink, MEK Green Soft Pigment

Date: 01/20/2023
Revision: C

Based upon Regulation (EC) No 1907/2006(Reach), as amended by Regulation (EU) 2020/878

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product Identifier

Product Name: **Ink, MEK Green Soft Pigment**
Registration **Not Relevant (Mixture)**
Product Code: **51-0004-01**

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product Use: Printing ink for use in BestCode CIJ

1.3 Details of the supplier of the safety data sheet

BestCode
3034 SE Loop 820
Fort Worth, TX 76140
817-349-8555

For further information, please contact Customer Service:

Customer Service: 817-349-8555
Email: Info@Bestcode.co

1.4 Emergency telephone number

Emergency Contact: Local Poison Information Center
Chem Tel. Inc. Toll Free 800-255-3924
International 813-248-0585

Section 2: Hazards identification

2.1 Classification of the mixture in accordance with Article 40 of Regulation (EC) No 1272/2008 GHS Rating:

Flammable liquid, Category 2
serious eye damage/eye irritation, Category 2
Specific Target Organ Toxicity, Single Exposure –Narcotic effects/Drowsiness- Category 3

2.2 Label elements

Labelling according to Regulation (EC)No 1272/2008(CLP)



Signal word: Danger



Safety Data Sheet

Product Number: 51-0004-01
Product Name: Ink, MEK Green Soft Pigment

Date: 01/20/2023
Revision: C

Hazard statements:

H225 Highly flammable liquid and vapor
H319 Causes serious eye irritation
H336 May cause drowsiness or dizziness

Precautionary statements:

P210 Keep away from heat/sparks/open flames/hot surfaces - No smoking
P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P312 Call a POISON CENTER or doctor/physician if you feel unwell
P370+P378 In case of fire: Use:foam/dry chemical refer to SDS Evacuate area. Fight fire remotely due to the risk of explosion for extinction
P403+P233 Store in a well-ventilated place. Keep container tightly closed
P403+P235 Store in a well-ventilated place. Keep cool
P501 Dispose of contents/container in accordance with applicable local, state, or federal regulations

Supplemental Hazard Information

EUH066 Repeated exposure may cause skin dryness or cracking
EUH208 Contains 7-Oxabicyclo[4.1.0]heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0]hept-3-yl methyl - ester. May produce an allergic reaction

2.3 Other Hazards

Section 3: Composition/information on ingredients

3.1 Substances:

3.2 Mixtures:

Safety Data Sheet

Date: 01/20/2023
Revision: C

Product Number: 51-0004-01
Product Name: Ink, MEK Green Soft Pigment

Methyl Ethyl Ketone	CAS No: 78-93-3 EC No: 201-159-0 Index No: 606-002-00-3 REACH Reg. No: 01-2119457290-43-xxxx	75.0-90.0%	Flam. Liq. 2: H225; Eye Irrit. 2: H319; STOT SE 3: H336;
Polychloro copper phthalocyanine;phthalo green	Cas No: 1328-53-6 EC No: 215-524-7 Reach Reg.No: 01-2119459333-39-xxxx	1-5%	Aquatic Chronic 2/H411
Tetrabutylammonium nitrate	Cas No: 1941-27-1 EC No: 217-726-0	1-5%	Ox.Sol. 2:H272 Skin Irrit. 2:H315 Eye Irrit. 2:H319 STOT SE 3:H336
7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid,7-oxabicyclo[4.1.0] hept-3-yl methyl ester	CAS No:2386-87-0 EC No:219-207-4 Reach Reg. No 01-2119846133-44-xxxx	<1.0%	Skin Sens.1B:H317

Section 4: First Aid Measures

4.1 Description of first aid measures

Inhalation: If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. Provide fresh air.

Eyes: Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.

Skin: Wash with plenty of soap and water.

Ingestion: Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

General Notes: Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

4.2 Most Important symptoms and effects, both acute and delayed

Narcotic effects.

4.3 Indication of any immediate medical attention and special treatment needed

NA



Safety Data Sheet

Product 51-0004-01
Number:
Product Name: Ink, MEK Green Soft Pigment

Date: 01/20/2023
Revision: C

Section 5: Fire Fighting Measures

5.1 Extinguishing media

Use: Water spray, BC-powder, Carbon dioxide (CO₂).

5.2 Special hazards arising from the substance or mixture

In case of insufficient ventilation and/or in use, may form flammable/explosive vapor-air mixture. Solvent vapors are heavier than air and may spread along floors. Places which are not ventilated, e.g. unventilated below ground level areas such as trenches, conduits and shafts, are particularly prone to the presence of flammable substances or mixtures.

Hazardous combustion products
Carbon monoxide (CO), Carbon dioxide (CO₂)

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Coordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

Section 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

Evacuate

6.1.2 For emergency responders

Wear breathing apparatus if exposed to vapors/dust/aerosols/gases.

6.2 Environmental Precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.

6.3 Methods and material for containment and cleaning up

6.3.1 For Containment:

Covering of drains



Safety Data Sheet

Product	51-0004-01	Date:	01/20/2023
Number:		Revision:	C
Product Name:	Ink, MEK Green Soft Pigment		

6.3.2 Clean up and disposal of spill:

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur (diatomite), sand, universal Binder. Place in appropriate containers for disposal. Ventilate affected area.

Section 7: Handling and storage

7.1 Precautions for safe handling

Use local and general ventilation. Avoidance of ignition sources. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharge. Use only in well-ventilated areas. Due to danger of explosion, prevent leakage of vapours into cellars, flues and ditches. Ground/bond container and receiving equipment. Use explosion- proof electrical/ventilating/lighting/equipment. Use only non-sparking tools.

Places which are not ventilated, e.g. unventilated below ground level areas such as trenches, conduits and shafts, are particularly prone to the presence of flammable substances or mixtures. Vapors are heavier than air, spread along floors and form explosive mixtures with air. Vapors may form explosive mixtures with air.

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feeding stuffs.

7.2 Conditions for safe storage, including any compatibilities

Keep container tightly closed and in a well-ventilated place. Use local and general ventilation. Keep cool. Protect from sunlight. Keep away from sources of ignition - No smoking. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharge. Protect from sunlight. Use local and general ventilation. Ground/bond container and receiving equipment. Only packagings which are approved (e.g. acc. to the Dangerous Goods Regulations) may be used.

7.3 Specific end use(s)

Fluid delivery to BestCode Series 8 CIJ. Follow safety instructions outlined in 7.1 & 7.2 while handling. Observe warnings provided with BestCode Series 8 CIJ system when installing and handling fluids

Section 8: Exposure control/personal protection

8.1 Control parameters

Safety Data Sheet

Date: 01/20/2023
Revision: C

Product Number: 51-0004-01
Product Name: Ink, MEK Green Soft Pigment

CAS #	Hazardous components	ACGIH TLV	Australia	Austria
78-93-3	Methyl Ethyl Ketone	200 ppm/8 hour		TWAs - 100 ppm
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester			

CAS #	Hazardous components	Belgium OEL	California, USA PELs	Ontario, CA
78-93-3	Methyl Ethyl Ketone	200 ppm TWA	PELs 200 ppm STELs 300 ppm	STELs 300 ppm PELs 200 ppm
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester			

CAS #	Hazardous components	China	Québec, CA	German AGS
78-93-3	Methyl Ethyl Ketone		STELs 100 ppm PELs 50 ppm	
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester			

CAS #	Hazardous components	Germany MAK/TRK	Denmark OEL	Spain OEL
78-93-3	Methyl Ethyl Ketone	200 ppm TWA	50 ppm TWA	
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester			

CAS #	Hazardous components	Europe	Finland OEL	France VL
78-93-3	Methyl Ethyl Ketone		STELs 100 ppm	300 ppm STEL 200 ppm TWA
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester			

Safety Data Sheet

Date: 01/20/2023
Revision: C

Product Number: 51-0004-01
Product Name: Ink, MEK Green Soft Pigment

CAS #	Hazardous components	Hungary OEL	Ireland OEL	Italy OEL
78-93-3	Methyl Ethyl Ketone	900 mg/m ³ STEL 600 mg/m ³ TWA	300 ppm STEL 200 ppm TWA	300 ppm STEL 200 ppm TWA
2386-87-0	7-Oxabicyclo[4.1.0]heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester			

CAS #	Hazardous components	South Korea	Latvia OEL	Mexico OEL
78-93-3	Methyl Ethyl Ketone	STELs 300 ppm TWAs 200 ppm	300 ppm STEL 67 ppm TWA	300 ppm STEL 200 ppm TWA
2386-87-0	7-Oxabicyclo[4.1.0]heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester			

CAS #	Hazardous components	Malaysia OEL	NIOSH	Netherlands OEL
78-93-3	Methyl Ethyl Ketone		STELs 300 ppm TWAs 200 ppm	
2386-87-0	7-Oxabicyclo[4.1.0]heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester			

CAS #	Hazardous components	New Zealand	OSHA PELs	Poland
78-93-3	Methyl Ethyl Ketone	STELs 300 ppm TWAs 150 ppm	200 ppm/8 hour	STELs 900 mg/m ³ TWAs 450 mg/m ³
2386-87-0	7-Oxabicyclo[4.1.0]heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester			

CAS #	Hazardous components	Sweden OEL	Singapore	Britain EH40
78-93-3	Methyl Ethyl Ketone		PELs 200 ppm STELs 300 ppm	
2386-87-0	7-Oxabicyclo[4.1.0]heptane-3-carboxylic acid,			

Safety Data Sheet

Date: 01/20/2023
Revision: C

Product Number: 51-0004-01
Product Name: Ink, MEK Green Soft Pigment

	7-oxabicyclo[4.1.0] hept-3-yl methyl ester			
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CAS #	Hazardous components	Switzerland OEL	Japan OEL	
78-93-3	Methyl Ethyl Ketone			
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester			

8.2 Exposure controls:

8.2.1 Appropriate engineering controls:

General ventilation.

8.2.2 Individual protection measures, such as personal protective equipment

Eye/Face protection:

Wear eye/face protection.

Skin protection:

Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. Check leaktightness/impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended.

Respiratory protection:

Wash hands thoroughly after handling.

Hygienic Practices:

In case of inadequate ventilation wear respiratory protection. DO NOT SMOKE IN WORK AREA! Promptly remove contaminated clothing. Wash immediately if skin becomes contaminated. Do not eat or drink in work area while using this product. Wash thoroughly at the end of the workday, before eating and using the restroom.

Section 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance:	Green Liquid		
Odor:	Pungent	Odor threshold:	-
pH:	-	Melting point:	-
Boiling range:	79C	Flash point:	-8C, 17.6F



Safety Data Sheet

Product 51-0004-01
Number:
Product Name: Ink, MEK Green Soft Pigment

Date: 01/20/2023
Revision: C

Evaporation rate:	-	Upper Explosive Limit:	-
		Lower Explosive Limit:	-
Flammability:	Highly flammable liquid and vapor	Vapor Pressure:	-
Vapor density:	-	Relative Density:	0.848
Solubility(ies):	-	Partition coefficient n-octanol/water:	-
Auto-ignition temperature:	-	Decomposition temperature:	-
Viscosity:	-		
Explosive properties:	-		
Oxidizing properties:	-		

9.2 Other information:

Miscibility:	Not miscible in water	VOC:	6.2lb/gal
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Section 10: Stability and reactivity

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials". The mixture contains reactive substance(s).

Risk of ignition if heated.

10.2 Chemical stability

See below "Conditions to avoid".

10.3 Possibility of hazardous reactions

This product is stable under normal conditions.

10.4 Conditions to avoid:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge.

10.5 Incompatible materials:

Oxidizers

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are



Safety Data Sheet

Product 51-0004-01
Number:
Product Name: Ink, MEK Green Soft Pigment

Date: 01/20/2023
Revision: C

not known. Hazardous combustion products: see section 5.

Section 11: Toxicological information

11.1 Information on Toxicological effects

Acute toxicity:	Shall not be classified as acutely toxic.
Skin corrosion/irritation:	Shall not be classified as corrosive/irritant to skin.
Serious eye damage/irritation:	Causes serious eye irritation.
Respiratory or skin sensitization:	May produce an allergic reaction
Germ cell mutagenicity:	Shall not be classified as germ cell mutagenic.
Carcinogenicity:	Shall not be classified as carcinogenic.
Reproductive toxicity:	Shall not be classified as a reproductive toxicant.
STOT-single exposure:	May cause drowsiness or dizziness.
STOT-repeated exposure:	Shall not be classified as a specific target organ toxicant (repeated exposure).
Aspiration hazard	Shall not be classified as presenting an aspiration hazard.

11.1.1 Hazard Class information:

11.1.2 Mixture toxicity:

11.1.3 Critical studies:

11.1.4 Non-compliance hazard class:

11.1.5 Information on likely routes of exposure:

11.1.6 Symptoms related to the physical, chemical and toxicological characteristics:

11.1.7 Delayed and immediate effects as well as chronic effects from short and long-term exposure:

11.1.8 Interactive effects:

11.1.9 Absence of specific data:



Safety Data Sheet

Product Number: 51-0004-01
Product Name: Ink, MEK Green Soft Pigment

Date: 01/20/2023
Revision: C

11.1.10 Mixtures:

11.1.11 Mixture vs Substance information:

11.1.12 Other information:

Section 12: Ecological information

12.1 Toxicity: Shall not be classified as hazardous to the aquatic environment.

12.2 Persistence and degradability: Not determined

12.3 Bioaccumulative potential: Not determined

12.4 Mobility in soil: Not determined

12.5 Results of PBT and vPvB assessment: Not determined

12.6 Other adverse effects: Not determined

Section 13: Disposal considerations

13.1 Waste treatment methods:

Utilize Solvent reclamation/regeneration. Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets. Only packaging's which are approved (e.g. acc. to DOT) may be used. Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

Section 14: Transport information

14.1	UN number:	1210
14.2	Proper shipping name:	

Safety Data Sheet

Date: 01/20/2023
Revision: C

Product Number: 51-0004-01
Product Name: Ink, MEK Green Soft Pigment

	US DOT:	Printing Ink
	Canadian TDG:	Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]
	European ADR/RID:	Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]
	IMDG/IMO:	Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]
	ICAO/IATA:	Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]
14.3	Transport hazard class(es) :	3 - FLAMMABLE LIQUID
14.4	Packing group:	II
14.5	Environmental hazards:	N/A
14.6	Special precautions for user:	N/A
14.7	Transport in bulk according to Annex II of Marpol and the IBC Code:	N/A

Section 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists				
CAS #	Hazardous components	S. 302 (EHS)	S. 304 RQ	S. 313 (TRI)
78-93-3	Methyl Ethyl Ketone	No	Yes 5000lb	No
1941-27-1	Tetrabutylammonium nitrate	No Data	No Data	No Data
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data	No Data	No Data

CAS #	Hazardous components	Canadian NPRI	Canadian Toxic	Canadian DSL
78-93-3	Methyl Ethyl Ketone	Yes 1 Tonne	No	Yes
1941-27-1	Tetrabutylammonium nitrate	No Data	No Data	No Data
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	Yes 1 Tonne	No	Yes

Safety Data Sheet

Product 51-0004-01
 Number:
 Product Name: Ink, MEK Green Soft Pigment

Date: 01/20/2023
 Revision: C

CAS #	Hazardous components	CAA HAP, ODC	CWA NPDES	TSCA
78-93-3	Methyl Ethyl Ketone	No	No	Yes - Inv
1941-27-1	Tetrabutylammonium nitrate	No Data	No Data	No Data
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data	No Data	No Data

CAS #	Hazardous components	CA Prop 65	Mexico INSQ	Australia ICS
78-93-3	Methyl Ethyl Ketone	No	Listed	Listed
1941-27-1	Tetrabutylammonium nitrate	No Data	No Data	No Data
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data	No Data	No Data

CAS #	Hazardous components	New Zealand IOC	China IECSC	Japan ENCS
78-93-3	Methyl Ethyl Ketone	Listed	Listed	Yes - 2-542
1941-27-1	Tetrabutylammonium nitrate	No Data	No Data	No Data
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data	No Data	No Data

CAS #	Hazardous components	Japan ISHL	Korea ECL	Philippines
78-93-3	Methyl Ethyl Ketone	Listed	Yes KE-29367	Listed
1941-27-1	Tetrabutylammonium nitrate	No Data	No Data	No Data
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data	No Data	No Data

CAS #	Hazardous components	Taiwan TCSCA	Singapore HSL	Israel HSL:
78-93-3	Methyl Ethyl Ketone	Listed	No	No
1941-27-1	Tetrabutylammonium nitrate	No Data	No Data	No Data
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data	No Data	No Data

Safety Data Sheet

Product Number: 51-0004-01
 Product Name: Ink, MEK Green Soft Pigment

Date: 01/20/2023
 Revision: C

CAS #	Hazardous components	Germany WHCS	Switzerland Giftliste 1	Switzerland INNS
78-93-3	Methyl Ethyl Ketone	Yes – 150	Yes G-2429	No
1941-27-1	Tetrabutylammonium nitrate	No Data	No Data	No Data
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data	No Data	No Data

CAS #	Hazardous components	REACH	Kyoto GHG	Rotterdam
78-93-3	Methyl Ethyl Ketone	Yes - (R), (P)	No	No
1941-27-1	Tetrabutylammonium nitrate	No Data	No Data	No Data
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data	No Data	No Data

CAS #	Hazardous components	Stockholm		
78-93-3	Methyl Ethyl Ketone	No		
1941-27-1	Tetrabutylammonium nitrate	No Data		
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data		

15.2 Chemical safety assessment

Section 16: Other information

Revision Date: 01-20-2023
 Revision Notes: C: Updated sections 1,2 and 3 for EU 2020/878
 Additional Information:

Company Disclaimer:

The information and recommendations contained herein are, to the best of BestCode's knowledge and belief, accurate and reliable as of the date issued. Because many factors may affect processing or application/use, BestCode recommend that you make tests to determine the suitability of a product for your particular purpose prior to use. It is the user's responsibility to satisfy itself that the product is suitable for the intended use. If buyer repackages this product, it is the user's responsibility to insure proper health, safety and other necessary information is included with and/or on the container. Appropriate warnings and safe-handling procedures should be provided to handlers and users. Alteration of this document is strictly prohibited. Except to the extent required by law, re-publication or retransmission of this document, in whole or in part, is not-permitted. In no case shall the descriptions, information, data or designs provided be considered a part of our terms and



Safety Data Sheet

Date: 01/20/2023
Revision: C

Product Number: 51-0004-01
Product Name: Ink, MEK Green Soft Pigment

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