

Date: 12/06/2022

Product Number: 2600 Revision: D

Product Name: Ink, MEK Black

Based upon Regulation (EC) No 1907/2006 (REACH), as amended by Regulation (EU) 2020/878

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product Identifier

Product Name: Ink, MEK Black

Registration Not Relevant (Mixture)

Number:

Product Code: 2600

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product Use: Printing ink for use in BestCode CIJ

1.3 Details of the supplier of the safety data sheet

BestCode

3034 SE Loop 820

Fort Worth, TX 76140

817-349-8555

For further information, please contact Customer Service:

Customer Service: 817-349-8555

Email: Info@Bestcode.co

1.4 Emergency telephone number

Emergency Contact: Local Poison Information Center

Chem Tel. Inc. Toll Free 800-255-3924

International 813-248-0585

Section 2: Hazards identification

2.1 Classification of the mixture in accordance with Article 40 of Regulation (EC) No 1272/2008 GHS Rating:

Flammable liquid, Category 2

Eye corrosive, Category 2

Specific Target Organ Toxicity, SingleExposure -Narcotic Effects, Category 3

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008 (CLP)





Signal word:

Danger



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Hazard statements:

H225 Highly flammable liquid and vapor H319 Causes serious eye irritation H336 May cause drowsiness or dizziness

Precautionary statements:

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P312 Call a POISON CENTRE/doctor if you feel unwell.

P370+P378 In case of fire: Use sand, carbon dioxide or powder extinguisher to extinguish.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container to industrial combustion plant.

Supplemental Hazard Information

EUH066 Repeated exposure may cause skin dryness or cracking.

Hazardous Ingredients for Labelling

Methyl Ethyl Ketone, Isopropyl Alcohol

2.3 Other Hazards

Of no significance.

Section 3: Composition/information on ingredients

3.1 Substances:

Not Relevant (Mixture)

3.2 Mixtures:

Name of Substance	Identifier	Concentration	GHS Classification
Methyl Ethyl Ketone	CAS No: 78-93-3	50.0-75.0%	Flam. Liq. 2: H225;
	EC No: 201-159-0		Eye Irrit. 2: H319;
	Index No: 606-002-00-3		STOT SE 3: H336;
	REACH Reg. No: 01-2119457290-43-xxxx		



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Ethanol	CAS No: 64-17-5	5.0-10.0%	Flam. Liq. 2 / H225
	EC No: 200-578-6		Eye Irrit. 2 / H319
	Index No: 603-002-00-5		
	REACH Reg. No: 01-2119457610-43-xxxx		
Isopropyl alcohol	CAS No: 67-63-0	1.0-5.0%	Flam. Liq. 2 / H225
	EC No: 200-661-7		Eye Irrit. 2 / H319
	Index No: 603-117-00-0		STOT SE 3 / H336
	REACH Reg. No: 01-2119457558-25-xxxx		

Section 4: First Aid Measures

4.1 Description of first aid measures

General Notes Do not leave affected person unattended. Remove victim out of the danger area.

Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by

mouth.

Inhalation If breathing is irregular or stopped, immediately seek medical assistance and start

first aid actions. Provide fresh air.

Eyes: Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously

with clean, fresh water for at least 10 minutes, holding the eyelids apart.

Skin: Wash with plenty of soap and water.

Ingestion: Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

4.2 Most Important symptoms and effects, both acute and delayed

Narcotic effects.

4.3 Indication of any immediate medical attention and special treatment needed

None

Section 5: Fire Fighting Measures

5.1 Extinguishing media

Water spray, BC-powder, Carbon dioxide (CO2)

DO NOT USE: Direct, solid stream of water or foam.

5.2 Special hazards arising from the substance or mixture

In case of insufficient ventilation and/or in use, may form flammable/explosive vapor-air mixture. Solvent vapors are heavier than air and may spread along floors. Places which are not ventilated, e.g. unventilated below ground level



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areas such as trenches, conduits and shafts, are particularly prone to the presence of flammable substances or mixtures.

Hazardous combustion products Carbon monoxide (CO), Carbon dioxide (CO2)

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Co-ordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately.

Fight fire with normal precautions from a reasonable distance.

<u>Section 6: Accidental release measures</u>

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

Remove persons to safety.

6.1.2 For emergency responders

Wear breathing apparatus if exposed to vapors/dust/aerosols/gases.

6.2 Environmental Precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.

6.3 Methods and material for containment and cleaning up

6.3.1 For Containment:

Covering of drains. Place in appropriate containers for disposal. Ventilate affected area.

6.3.2 Clean up and disposal of spill:

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur (diatomite), sand, universal Binder. Use adsorbent materials.

6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.



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Section 7: Handling and storage

7.1 Precautions for safe handling

Recommendations:

Measures to prevent fire as well as aerosol and dust generation:

Use local and general ventilation. Avoidance of ignition sources. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharge. Use only in well-ventilated areas. Due to danger of explosion, prevent leakage of vapours into cellars, flues and ditches. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools.

Specific notes/details:

Places which are not ventilated, e.g. unventilated below ground level areas such as trenches, conduits and shafts, are particularly prone to the presence of flammable substances or mixtures. Vapors are heavier than air, spread along floors and form explosive mixtures with air. Vapors may form explosive mixtures with air.

Advice on general occupational hygiene:

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feeding stuffs.

7.2 Conditions for safe storage, including any compatibilities

Managing of associated risks:

Explosive atmospheres:

Keep container tightly closed and in a well-ventilated place. Use local and general ventilation. Keep cool. Protect from sunlight.

Flammability hazards

Keep away from sources of ignition - No smoking. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharge. Protect from sunlight.

Ventilation requirements

Use local and general ventilation. Ground/bond container and receiving equipment.

Packaging compatibilities

Only packagings which are approved (e.g. acc. to the Dangerous Goods Regulations) may be used.



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7.3 Specific end use(s)

Fluid delivery to BestCode Series 8 CIJ. Follow safety instructions outlined in 7.1 & 7.2 while handling. Observe warnings provided with BestCode Series 8 CIJ system when installing and handling fluids

Section 8: Exposure control/personal protection

8.1 Control parameters

CAS#	Chemical Name	Australia	Austria	Belgium
•			TWA: 1000ppm	
			(1900mg/m3)	TWA:
		TWA: 1000ppm	STEL: 2000ppm	1000ppm
64-17-5	Ethanol	(1880mg/m3)	(3800mg/m3)	(1907mg/m3)
		TWA 400ppm	TWA 200ppm	TWA 200ppm
		(983mg/m3)	(500mg/m3)	(500mg/m3)
		STEL: 500ppm	STEL: 800ppm	STEL: 400ppm
67-63-0	Isopropyl alcohol	(1230mg/m3)	(2000mg/m3)	(1000mg/m3)
		TWA 150ppm	TWA 100ppm	TWA 200ppm
		(445mg/m3) STEL	(295mg/m3) STEL	(600mg/m3)
		300ppm	200ppm	STEL 300ppm
78-93-3	Methyl Ethyl Ketone	(890mg/m3)	(590mg/m3)	(900mg/m3)

CAS#	Chemical Name	Ontario, CA	Québec, CA	Denmark
				TWA: 1000ppm
			TWA: 1000ppm	(1900mg/m3) STEL:
64-17-5	Ethanol	STEL: 1000ppm	(1880mg/m3)	2000ppm (3800mg/m3)
			TWA 400ppm (983mg/m3)	
		TWA 200ppm	STEL: 500ppm	TWA 200ppm (490mg/m3)
67-63-0	Isopropyl alcohol	STEL: 400ppm	(1230mg/m3)	STEL: 400ppm (980mg/m3)
	Methyl Ethyl	TWA 200ppm STEL	TWA 50ppm (150mg/m3)	TWA 50ppm (145mg/m3)
78-93-3	Ketone	300ppm	STEL 100ppm (300mg/m3)	STEL 100ppm (290mg/m3)

CAS#	Chemical Name	European Union	Finland	France
			TWA: 1000ppm	TWA: 1000ppm
			(1900mg/m3)	(1900mg/m3)
			STEL: 1300ppm	STEL: 5000ppm
64-17-5	Ethanol	-	(2500mg/m3)	(9500mg/m3)
			TWA 200ppm	
			(500mg/m3)	
			STEL: 250ppm	STEL: 400ppm
67-63-0	Isopropyl alcohol	-	(620mg/m3)	(980mg/m3)



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		TWA 200ppm (600mg/m3)	TWA 20ppm (60mg/m3) STEL	TWA 200ppm (600mg/m3)
		STEL 300ppm	100ppm	STEL 300ppm
78-93-3	Methyl Ethyl Ketone	(900mg/m3)	(300mg/m3)	(900mg/m3)

CAS#	Chemical Name	German AGS	Germany DFG	Hungary
		TWA: 200ppm	TWA: 200ppm	
		(380mg/m3)	(380mg/m3)	
		STEL: 800ppm	STEL: 800ppm	
64-17-5	Ethanol	(1520mg/m3)	(1520mg/m3)	TWA 1900mg/m3
		TWA 200ppm	TWA 200ppm	
		(500mg/m3)	(500mg/m3)	TWA (500mg/m3)
		STEL: 400ppm	STEL: 400ppm	STEL:
67-63-0	Isopropyl alcohol	(1000mg/m3)	(1000mg/m3)	(2000mg/m3)
		TWA 200ppm	TWA 200ppm	
		(600mg/m3)	(600mg/m3)	
		STEL 200ppm	STEL 200ppm	TWA (600mg/m3)
78-93-3	Methyl Ethyl Ketone	(600mg/m3)	(600mg/m3)	STEL (900mg/m3)

CAS#	Chemical Name	Ireland	Italy	Latvia
				TWA
64-17-5	Ethanol	STEL: 1000ppm	-	1000mg/m3
				TWA
				(350mg/m3)
		TWA 200ppm		STEL:
67-63-0	Isopropyl alcohol	STEL: 400ppm)	-	(600mg/m3)
		TWA 200ppm	TWA 200ppm	TWA 67ppm
		(600mg/m3)	(600mg/m3)	(200mg/m3)
		STEL 200ppm	STEL 200ppm	STEL 300ppm
78-93-3	Methyl Ethyl Ketone	(600mg/m3)	(600mg/m3)	(900mg/m3)

CAS#	Chemical Name	New Zealand	PROC	Poland
		TWA: 1000ppm		TWA:
64-17-5	Ethanol	(1880mg/m3)		(1900mg/m3)
		TWA 400ppm	TWA	TWA
		(983mg/m3)	(350mg/m3)	(900mg/m3)
		STEL: 500ppm	STEL:	STEL:
67-63-0	Isopropyl alcohol	(1230mg/m3)	(700mg/m3)	(1200mg/m3)



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		TWA 150ppm	TWA	
		(445mg/m3)	(300mg/m3)	TWA
		STEL 300ppm	STEL	(450mg/m3) STEL
78-93-3	Methyl Ethyl Ketone	(890mg/m3)	(600mg/m3)	(900mg/m3)

CAS#	Chemical Name	Romania	Singapore	South Korea
		TWA: 1000ppm		
		(1900mg/m3)	TWA:	
		STEL: 5000ppm	1000ppm	TWA: 1000ppm
64-17-5	Ethanol	(9500mg/m3)	(1880mg/m3)	(1900mg/m3)
		TWA 81ppm	TWA 400ppm	TWA 200ppm
		(200mg/m3)	(983mg/m3)	(480mg/m3)
		STEL: 203ppm	STEL: 500ppm	STEL: 400ppm
67-63-0	Isopropyl alcohol	(500mg/m3)	(1230mg/m3)	(980mg/m3)
		TWA 200ppm	TWA 200ppm	TWA 200ppm
		(600mg/m3) STEL	(590mg/m3)	(590mg/m3) STEL
		300ppm	STEL 300ppm	300ppm
78-93-3	Methyl Ethyl Ketone	(900mg/m3)	(885mg/m3)	(885mg/m3)

CAS#	Chemical Name	Spain	Sweden	Switzerland
			TWA: 500ppm	TWA: 500ppm
			(1000mg/m3)	(960mg/m3)
		STEL: 1000ppm	STEL: 1000ppm	STEL: 1000ppm
64-17-5	Ethanol	(1910mg/m3)	(1900mg/m3)	(1920mg/m3)
		TWA 200ppm	TWA 150ppm	TWA 200ppm
		(500mg/m3)	(350mg/m3)	(500mg/m3)
		STEL: 400ppm	STEL: 250ppm	STEL: 400ppm
67-63-0	Isopropyl alcohol	(1000mg/m3)	(600mg/m3)	(1000mg/m3)
		TWA 200ppm	TWA 500ppm	TWA 200ppm
		(600mg/m3)	(150mg/m3)	(590mg/m3) STEL
		STEL 200ppm	STEL 300ppm	200ppm
78-93-3	Methyl Ethyl Ketone	(600mg/m3)	(900mg/m3)	(590mg/m3)

CAS#	Chemical Name	The Netherlands	USA - NIOSH	United Kingdom
		TWA: (260mg/m3)	TWA: 1000ppm	TWA: 1000ppm
64-17-5	Ethanol	STEL: (1900mg/m3)	(1900mg/m3)	(1920mg/m3)
			TWA 400ppm	TWA 400ppm
			(980mg/m3)	(999mg/m3)
			STEL: 500ppm	STEL: 500ppm
67-63-0	Isopropyl alcohol	-	(1225mg/m3)	(1250mg/m3)



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			TWA 200ppm	TWA 200ppm
			(500mg/m3) STEL	(600mg/m3)
		TWA (590mg/m3)	300ppm	STEL 300ppm
78-93-3	Methyl Ethyl Ketone	STEL (900mg/m3)	(885mg/m3)	(899mg/m3)

CAS#	Chemical Name	OSHA PELs	ACGIH TLV	California, USA PELs
		TWA 1000ppm	STEL: 1000	
64-17-5	Ethanol	(1900mg/m3)	ppm	PEL 1000ppm (1900mg/m3)
				TWA 400ppm (980mg/m3)
		TWA 400ppm	TWA 200ppm	STEL: 500ppm
67-63-0	Isopropyl alcohol	(980mg/m3)	STEL: 400ppm	(1225mg/m3)
		TWA 200ppm	TWA 200ppm	TWA 200ppm (500mg/m3)
78-93-3	Methyl Ethyl Ketone	(590mg/m3)	STEL 300ppm	STEL 300ppm (885mg/m3)

CAS#	Chemical Name	Mexico
64-17-5	Ethanol	CT 1000ppm
67-63-0	Isopropyl alcohol	PPT 200ppm CT 400ppm
78-93-3	Methyl Ethyl Ketone	PPT 200ppm CT 300ppm

8.2 Exposure controls:

8.2.1 Appropriate engineering controls:

General ventilation.

8.2.2 Individual protection measures, such as personal protective equipment

Eye/Face protection: Wear eye/face protection.

Skin protection: Wear suitable gloves. Chemical protection gloves are suitable, which are

tested according to EN 374. Check leaktightness/impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. Take recovery periods

for skin regeneration. Preventive skin protection (barrier

creams/ointments) is recommended. Wash hands thoroughly after

handling.

Respiratory protection: In case of inadequate ventilation wear respiratory protection. **Hygienic Practices:** DO NOT SMOKE IN WORK AREA! Promptly remove contaminated

clothing. Wash immediately if skin becomes contaminated. Do not eat or drink in work area while using this product. Wash thoroughly at the

end of the workday, before eating and using the restroom.



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Section 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance:	Black Liquid		
Odor:	Pungent	Odor threshold:	-
pH:	-	Melting point:	-
Boiling range:	79 °C at 1,013 hPa	Flash point:	-8C, 17.6F
Evaporation rate:	-	Upper Explosive Limit:	13.5%
		Lower Explosive Limit:	2.5%
Flammability:	Highly flammable liquid and vapor	Vapor Pressure:	169.3 hPa at 25 °C
Vapor density:	-	Relative Density:	0.893
Solubility(ies):	-	Partition coefficient n-octanol/water:	-
Auto-ignition	455°C	Decomposition	-
temperature:		temperature:	
Viscosity:	-		
Explosive properties:	-		
Oxidizing properties:	-		

9.2 Other information:

Miscibility:	-	VOC:	6.18 lb/gal

Section 10: Stability and reactivity

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials". The mixture contains reactive substance(s). Risk of ignition.

If heated:

Risk of ignition

10.2 Chemical stability

See below "Conditions to avoid".

10.3 Possibility of hazardous reactions

No known hazardous reactions.



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10.4 Conditions to avoid:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge.

10.5 Incompatible materials:

Oxidizers

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

Section 11: Toxicological information

11.1 Information on Toxicological effects

Acute toxicity: Shall not be classified as acutely toxic.

GHS of the United Nations, annex 4: May be harmful if

swallowed.

Skin corrosion/irritation: Shall not be classified as corrosive/irritant to skin.

Serious eye damage/irritation: Causes serious eye irritation.

Respiratory or skin sensitization: Shall not be classified as a respiratory or skin sensitizer.

Germ cell mutagenicity: Shall not be classified as germ cell mutagenic.

Carcinogenicity: Shall not be classified as carcinogenic.

Reproductive toxicity: Shall not be classified as a reproductive toxicant.

STOT-single exposure: May cause drowsiness or dizziness.

STOT-repeated exposure: Shall not be classified as a specific target organ toxicant

(repeated exposure).

Aspiration hazard Shall not be classified as presenting an aspiration hazard.

11.1.1 Hazard Class information:

11.1.2 Mixture toxicity:

11.1.3 Critical studies:

11.1.4 Non-compliance hazard class:

11.1.5 Information on likely routes of exposure:



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11.1.6	Symptoms related to the physical, chemical and toxicological characteristics:
11.1.7	Delayed and immediate effects as well as chronic effects from short and long-term exposure:
11.1.8	Interactive effects:
11.1.9	Absence of specific data:
11.1.10	Mixtures:
11.1.11	Mixture vs Substance information:
11.1.12	Other information:
<u>Section</u>	n 12: Ecological information
12.1	Toxicity: Shall not be classified as hazardous to the aquatic environment.
12.2	Persistence and degradability: Not determined
12.3	Bioaccumulative potential: Not determined
12.4	Mobility in soil: Not determined
12.5	Results of PBT and vPvB assessment: Not determined
12.6	Other adverse effects: Not determined
	None of the ingredients are listed.



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Section 13: Disposal considerations

13.1 Waste treatment methods:

Waste treatment-relevant information

Solvent reclamation/regeneration.

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packages

Only packagings which are approved (e.g. acc. to DOT) may be used. Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

Section 14: Transport information

14.1	UN number:	1210		
14.2	Proper shipping name:			
	US DOT:	Printing Ink		
	Canadian TDG:	Printing ink, [flammable or] Printing ink related material		
		[(including printing ink thinning or reducing compound), flammable]		
	European ADR/RID:	Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]		
	IMDG/IMO:	Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]		
	ICAO/IATA:	Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]		
14.3	Transport hazard class(es):	3 - FLAMMABLE LIQUID		
14.4	Packing group:	II		
14.5	Environmental hazards:	non-environmentally hazardous acc. to the dangerous goods regulations		
14.6	Special precautions for user:	N/A		
14.7	Transport in bulk according to Annex	II of Marpol and the IBC Code:		
	The cargo is not intended to be carried in bulk.			



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Section 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists					
CAS # Hazardous components S. 302 (EHS) S. 304 RQ S. 313 (TRI)					
64-17-5	Ethanol	-	-	-	
67-63-0	Isopropyl alcohol	-	-	313	
78-93-3	Methyl Ethyl Ketone	-	-	-	

CAS#	Hazardous components	TSCA	REACH	CERCLA
64-17-5	Ethanol	Active	1	-
67-63-0	Isopropyl alcohol	Active	-	-
78-93-3	Methyl Ethyl Ketone	Active	-	5000lbs

California Environmental Protection Agency (Cal/EPA): Proposition 65 - Safe Drinking Water and Toxic Enforcement Act of 1987

None

Section 16: Other information

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Revision Notes: B: Updated to new GHS format

C: Update for 2022. Updated OELs (Section 8) and Regulatory info (Section 15).

D: Updated Sections 1,2 and 3 for EU 2020/878

Additional Information:

Company Disclaimer:

The information and recommendations contained herein are, to the best of BestCode's knowledge and belief, accurate and reliable as of the date issued. Because many factors may affect processing or application/use, BestCode recommend that you make tests to determine the suitability of a product for your particular purpose prior to use. It is the user's responsibility to satisfy itself that the product is suitable for the intended use. If buyer repackages this product, it is the user's responsibility to insure proper health, safety and other necessary information is included with and/or on the container. Appropriate warnings and safe-handling procedures should be provided to handlers and users. Alteration of this document is strictly prohibited. Except to the extent required by law, re-publication or retransmission of this document, in whole or in part, is not-permitted. In no case shall the descriptions, information, data or designs provided be considered a part of our terms and conditions of sale. Further, you expressly understand and agree that the descriptions, designs, date and information furnished by BestCode hereunder are given gratis and BestCode assumes no obligation or liability for the description, designs, data and information given or results obtained. All such being given and accepted at your risk.