

Safety Data Sheet

Date: 6/19/2020
Product Number: 51-0024-01 Revision: B
Product Name: Ink, MEK White Opaque

Based upon Regulation (EC) No 1907/2006, as amended by Regulation (EU) 2015/830

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product Identifier

Product Name: **Ink, MEK White Opaque**
Product Code: **51-0024-01**

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product Use: Printing ink for use in BestCode CIJ

1.3 Details of the supplier of the safety data sheet

BestCode
3034 SE Loop 820
Fort Worth, TX 76140
817-349-8555

For further information, please contact Customer Service:

Customer Service: 817-349-8555
Email: Info@Bestcode.co

1.4 Emergency telephone number

Emergency Contact: Local Poison Information Center
Chem Tel. Inc. Toll Free 800-255-3924
International 813-248-0585

Section 2: Hazards identification

2.1 Classification of the mixture in accordance with Article 40 of Regulation (EC) No 1272/2008

GHS Rating:

Flammable liquid - Category 2
Serious Eye Damage/Eye Irritation - Category 2
Specific Target Organ Toxicity, Single Exposure - Category 3

2.2 Label elements



Signal word: Danger



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Hazard statements:

H225 Highly flammable liquid and vapor

H319 Causes serious eye irritation

H336 May cause drowsiness or dizziness

Precautionary statements:

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P240 Ground/bond container and receiving equipment.

P241 Use explosion-proof electrical/ventilating/lighting equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray.

P271 Use only outdoors or in a well-ventilated area.

P280 Wear protective gloves/eye protection/face protection.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P312 Call a poison center/doctor if you feel unwell.

P370+P378 In case of fire: Use sand, carbon dioxide or powder extinguisher to extinguish.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P403+P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

P501 Dispose of contents/container to industrial combustion plant.

2.3 Other Hazards

N/A

Section 3: Composition/information on ingredients

3.1 Substances:

3.2 Mixtures:

CAS #	EC #	Hazardous components / REACH Registration No.	Concentration	GHS Classification
78-93-3	201-159-0	Methyl ethyl ketone	50.0-75.0%	Flam. Liq. 2: H225 Eye Damage 2A: H319 TOST (SE) 3: H335 H336

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123-86-4	607-025-00-1	N-Butyl Acetate	5.0-10.0%	TOST (SE) 3: H336
2386-87-0	219-207-4	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0]hept-3-yl methyl ester	<1.0%	Skin Sens. 1; Aquatic Acute 3; Aquatic Chronic 3; H317, H402, H412
77-99-6	201-074-9	Trimethylolpropane	<1.0%	

Section 4: First Aid Measures

4.1 Description of first aid measures

General Notes	Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.
Inhalation	If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. Provide fresh air.
Eyes:	Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.
Skin:	Wash with plenty of soap and water.
Ingestion:	Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

4.2 Most Important symptoms and effects, both acute and delayed

Narcotic effects.

4.3 Indication of any immediate medical attention and special treatment needed

None

Section 5: Fire Fighting Measures

5.1 Extinguishing media

Use: Water spray, BC-powder, Carbon dioxide (CO₂)

Do not use: Water jet

5.2 Special hazards arising from the substance or mixture

In case of insufficient ventilation and/or in use, may form flammable/explosive vapor-air mixture. Solvent vapors are heavier than air and may spread along floors. Places which are not ventilated, e.g. unventilated below ground level areas such as trenches, conduits and shafts, are particularly prone to the presence of flammable substances or mixtures.

Hazardous combustion products: Carbon monoxide (CO), Carbon dioxide (CO₂)

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Coordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

Section 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

Remove persons to safety.

6.1.2 For emergency responders

Wear breathing apparatus if exposed to vapors/dust/aerosols/gases.

6.2 Environmental Precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.

6.3 Methods and material for containment and cleaning up

6.3.1 For Containment:

Covering of drains

6.3.2 Clean up and disposal of spill:

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur (diatomite), sand, universal Binder Place in appropriate containers for disposal. Ventilate affected area.

Section 7: Handling and storage

7.1 Precautions for safe handling

Use local and general ventilation. Avoidance of ignition sources. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharge. Use only in well-ventilated areas. Due to danger of explosion, prevent leakage of vapours into cellars, flues and ditches. Ground/bond container and receiving equipment. Use explosion- proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Places which are not ventilated, e.g. unventilated below ground level areas such as trenches, conduits and shafts, are particularly prone to the presence of flammable substances or mixtures. Vapors are heavier than air, spread along floors and form explosive mixtures with air.



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Vapors may form explosive mixtures with air. Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any compatibilities

Keep container tightly closed and in a well-ventilated place. Use local and general ventilation. Keep cool. Protect from sunlight. Keep away from sources of ignition - No smoking. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharge. Protect from sunlight. Use local and general ventilation. Ground/bond container and receiving equipment. Only packagings which are approved (e.g. acc. to the Dangerous Goods Regulations) may be used.

7.3 Specific end use(s)

Fluid delivery to BestCode Series 8 CIJ. Follow safety instructions outlined in 7.1 & 7.2 while handling. Observe warnings provided with BestCode Series 8 CIJ system when installing and handling fluids

Section 8: Exposure control/personal protection

8.1 Control parameters

CAS #	Hazardous components	ACGIH TLV	Australia	Austria
78-93-3	Methyl Ethyl Ketone	TLV: 200 ppm STEL: 300 ppm	TWA: 295 mg/m ³ (100 ppm) STEL: 590 mg/m ³ (200 ppm)	TWA: 445 mg/m ³ (150 ppm) STEL: 890 mg/m ³ (300 ppm)
123-86-4	N-Butyl Acetate	150ppm		STELs - (MAK-KZWs) 100 ppm TWAs - (MAK-TMWs) 100 ppm

CAS #	Hazardous components	Belgium OEL	California, USA PELs	Ontario, CA
78-93-3	Methyl Ethyl Ketone	TWA: 600 mg/m ³ (200 ppm) STEL: 900 mg/m ³ (300 ppm)	TWA: 590 mg/m ³ (200 ppm) STEL: 885 mg/m ³ (300 ppm)	TWA: 200 ppm STEL: 300 ppm
123-86-4	N-Butyl Acetate	STELs 200 ppm TWAs 150 ppm		STELs 200 ppm TWAs 150 ppm

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CAS #	Hazardous components	China	Québec, CA	German AGS
78-93-3	Methyl Ethyl Ketone	TWA: 300 mg/m ³ STEL: 600 mg/m ³ (15 min)	TWA: 150 mg/m ³ (50 ppm) STEL: 300 mg/m ³ (100 ppm)	TWA: 600 mg/m ³ (200 ppm) STEL: 600 mg/m ³ (200 ppm) (15 min)
123-86-4	N-Butyl Acetate		STEVs 200 ppm TWAs 150 ppm	TRGS 900 - TWAs (AGWs) 62 ppm

CAS #	Hazardous components	Germany MAK/TRK	Denmark OEL	Spain OEL
78-93-3	Methyl Ethyl Ketone	TWA: 295 mg/m ³ (100 ppm) STEL: 600 mg/m ³ (200 ppm) (30min) (4x)	TWA: 145 mg/m ³ (50 ppm) STEL: 290 mg/m ³ (100 ppm)	TWA: 600 mg/m ³ (200 ppm) STEL: 900 mg/m ³ (300 ppm)
123-86-4	N-Butyl Acetate	TWAs (MAKs) 100 ppm	TWAs 150 ppm	STELs 200 ppm TWAs (VLA-EDs) 150 ppm

CAS #	Hazardous components	Europe	Finland OEL	France VL
78-93-3	Methyl Ethyl Ketone	TWA: 600 mg/m ³ (200 ppm) STEL: 900 mg/m ³ (300 ppm)	STEL: 300 mg/m ³ (100 ppm) (15 min)	TWA: 600 mg/m ³ (200 ppm) STEL: 900 mg/m ³ (300 ppm)
123-86-4	N-Butyl Acetate		TWAs 150 ppm	OSTELs (VLCT) 200 ppm TWAs (VME) 150 ppm

CAS #	Hazardous components	Hungary OEL	Ireland OEL	Italy OEL
78-93-3	Methyl Ethyl Ketone	TWA: 600 mg/m ³ STEL: 900 mg/m ³	TWA: 600 mg/m ³ (200 ppm) STEL: 900 mg/m ³ (300 ppm) (15 min)	TWA: 600 mg/m ³ (200 ppm) STEL: 900 mg/m ³ (300 ppm)
123-86-4	N-Butyl Acetate	STELs (CKs) 950 mg/m ³ TWAs (AKs) 950 mg/m ³	STELs 200 ppm TWAs 150 ppm	STEL 200 ppm TWA 150 ppm

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CAS #	Hazardous components	South Korea	Latvia OEL	Mexico OEL
78-93-3	Methyl Ethyl Ketone	TWA: 590 mg/m ³ (200 ppm) STEL: 885 mg/m ³ (300 ppm)	TWA: 200 mg/m ³ (67 ppm) STEL: 900 mg/m ³ (300 ppm) (15 min)	TWA: 590 mg/m ³ (200 ppm) STEL: 885 mg/m ³ (300 ppm)
123-86-4	N-Butyl Acetate	STELs 200 ppm TWAs 150 ppm	TWAs 200 mg/m ³	STELs (LMPE-CTs) 200 ppm TWAs (LMPE-PPTs) 150 ppm

CAS #	Hazardous components	Malaysia OEL	NIOSH	Netherlands OEL
78-93-3	Methyl Ethyl Ketone	TWA: 590 mg/m ³ (200 ppm)	TWA: 200 ppm STEL: 300 ppm	TWA: 590 mg/m ³ STEL: 900 mg/m ³
123-86-4	N-Butyl Acetate		STELs 200 ppm TWAs 150 ppm	

CAS #	Hazardous components	New Zealand	OSHA PELs	Poland
78-93-3	Methyl Ethyl Ketone	TWA: 445 mg/m ³ (150 ppm) STEL: 890 mg/m ³ (300 ppm)	PEL: 200 ppm	TWA: 450 mg/m ³ STEL: 900 mg/m ³
123-86-4	N-Butyl Acetate	STELs 200 ppm TWAs 150 ppm	150ppm	TWAs (NDSs) 200 mg/m ³

CAS #	Hazardous components	Sweden OEL	Singapore	Britain EH40
78-93-3	Methyl Ethyl Ketone	TWA: 150 mg/m ³ (50 ppm) STEL: 300 mg/m ³ (100 ppm) (15 min)	TWA: 590 mg/m ³ (200 ppm) STEL: 885 mg/m ³ (300 ppm)	TWA: 600 mg/m ³ (200 ppm) STEL: 899 mg/m ³ (300 ppm)
123-86-4	N-Butyl Acetate	STELs (STVs) 150 ppm TLVs (LLVs) 100 ppm	STELs 200 ppm	

CAS #	Hazardous components	Switzerland OEL	Japan OEL	Spain
78-93-3	Methyl Ethyl Ketone		TWA: 750 ppm	
123-86-4	N-Butyl Acetate			

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8.2 Exposure controls:

8.2.1 Appropriate engineering controls:

General ventilation.

8.2.2 Individual protection measures, such as personal protective equipment

Eye/Face protection: Wear eye/face protection.

Skin protection: Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. Check leaktightness/impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

Respiratory protection: In case of inadequate ventilation wear respiratory protection.

Hygienic Practices: Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

Section 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance:	White Liquid		
Odor:	Pungent	Odor threshold:	-
pH:	-	Melting point:	-
Boiling range:	79.0°C	Flash point:	-8°C
Evaporation rate:	-	Upper Explosive Limit:	-
		Lower Explosive Limit:	-
Flammability:	Highly flammable liquid and vapor	Vapor Pressure:	10.15 hPa at 18.49 °C
Vapor density:	-	Relative Density:	1.055
Solubility(ies):	-	Partition coefficient n-octanol/water:	-
Auto-ignition temperature:	415°C	Decomposition temperature:	-
Viscosity:	-		
Explosive properties:	-		
Oxidizing properties:	-		



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9.2 Other information:

Miscibility:	-	VOC:	5.64 lb/gal
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Section 10: Stability and reactivity

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials". The mixture contains reactive substance(s). Risk of ignition.

If heated: Risk of ignition

10.2 Chemical stability

See below "Conditions to avoid".

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Hints to prevent fire or explosion Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge.

10.5 Incompatible materials:

Oxidizers

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

Section 11: Toxicological information

11.1 Information on Toxicological effects

Acute toxicity:	Shall not be classified as acutely toxic.
Skin corrosion/irritation:	Shall not be classified as corrosive/irritant to skin.
Serious eye damage/irritation:	Causes serious eye irritation.
Respiratory or skin sensitization:	Shall not be classified as a respiratory or skin sensitizer.
Germ cell mutagenicity:	Shall not be classified as germ cell mutagenic.
Carcinogenicity:	Shall not be classified as carcinogenic.
Reproductive toxicity:	Shall not be classified as a reproductive toxicant.
STOT-single exposure:	May cause drowsiness or dizziness.



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STOT-repeated exposure: Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard Shall not be classified as presenting an aspiration hazard.

11.1.1 Hazard Class information:

11.1.2 Mixture toxicity:

11.1.3 Critical studies:

11.1.4 Non-compliance hazard class:

11.1.5 Information on likely routes of exposure:

11.1.6 Symptoms related to the physical, chemical and toxicological characteristics:

11.1.7 Delayed and immediate effects as well as chronic effects from short and long-term exposure:

11.1.8 Interactive effects:

11.1.9 Absence of specific data:

11.1.10 Mixtures:

11.1.11 Mixture vs Substance information:

11.1.12 Other information:

Section 12: Ecological information

12.1 Toxicity: Shall not be classified as hazardous to the aquatic environment.

12.2 Persistence and degradability: Not determined

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- 12.3 **Bioaccumulative potential:** Not determined
- 12.4 **Mobility in soil:** Not determined
- 12.5 **Results of PBT and vPvB assessment:** Not determined
- 12.6 **Other adverse effects:** Not determined

Section 13: Disposal considerations

13.1 Waste treatment methods:

Solvent reclamation/regeneration. Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets. Only packagings which are approved (e.g. acc. to DOT) may be used. Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

Section 14: Transport information

14.1	UN number:	1210
14.2	Proper shipping name:	
	US DOT:	Printing Ink
	Canadian TDG:	Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]
	European ADR/RID:	Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]
	IMDG/IMO:	Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]
	ICAO/IATA:	Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]
14.3	Transport hazard class(es) :	3 - FLAMMABLE LIQUID
14.4	Packing group:	II

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14.5	Environmental hazards:	N/A
14.6	Special precautions for user:	N/A
14.7	Transport in bulk according to Annex II of Marpol and the IBC Code:	N/A

Section 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists				
CAS #	Hazardous components	S. 302 (EHS)	S. 304 RQ	S. 313 (TRI)
78-93-3	Methyl Ethyl Ketone	No	Yes 5000lb	No
123-86-4	N-Butyl Acetate	No	No	No
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data	No Data	No Data

CAS #	Hazardous components	Canadian NPRI	Canadian Toxic	Canadian DSL
78-93-3	Methyl Ethyl Ketone	Yes 1 Tonne	No	Yes
123-86-4	N-Butyl Acetate	Yes 1 tonne		Yes
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	Yes 1 Tonne	No	Yes

CAS #	Hazardous components	CAA HAP, ODC	CWA NPDES	TSCA
78-93-3	Methyl Ethyl Ketone	No	No	Yes - Inv
123-86-4	N-Butyl Acetate			Yes
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data	No Data	No Data

CAS #	Hazardous components	CA Prop 65	Mexico INSQ	Australia ICS
78-93-3	Methyl Ethyl Ketone	No	Listed	Listed
123-86-4	N-Butyl Acetate	No	Listed	Listed
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data	No Data	No Data

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CAS #	Hazardous components	New Zealand IOC	China IECSC	Japan ENCS
78-93-3	Methyl Ethyl Ketone	Listed	Listed	Yes - 2-542
123-86-4	N-Butyl Acetate	Listed	Listed	Yes
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data	No Data	No Data

CAS #	Hazardous components	Japan ISHL	Korea ECL	Philippines
78-93-3	Methyl Ethyl Ketone	Listed	Yes KE-29367	Listed
123-86-4	N-Butyl Acetate	Yes	Yes	Listed
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data	No Data	No Data

CAS #	Hazardous components	Taiwan TCSCA	Singapore HSL	Israel HSL:
78-93-3	Methyl Ethyl Ketone	Listed	No	No
123-86-4	N-Butyl Acetate	Listed		
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data	No Data	No Data

CAS #	Hazardous components	Germany WHCS	Switzerland Giftliste 1	Switzerland INNS
78-93-3	Methyl Ethyl Ketone	Yes – 150	Yes G-2429	No
123-86-4	N-Butyl Acetate			
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data	No Data	No Data

CAS #	Hazardous components	REACH	Kyoto GHG	Rotterdam
78-93-3	Methyl Ethyl Ketone	Yes - (R), (P)	No	No
123-86-4	N-Butyl Acetate	No		
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data	No Data	No Data

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CAS #	Hazardous components	Stockholm		
78-93-3	Methyl Ethyl Ketone	No		
123-86-4	N-Butyl Acetate			
2386-87-0	7-Oxabicyclo[4.1.0] heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0] hept-3-yl methyl ester	No Data		

15.2 Chemical safety assessment

Section 16: Other information

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Revision Notes: Rev B: Format updated to (EU) 2015/830.

Additional Information:

Company Disclaimer:

The information and recommendations contained herein are, to the best of BestCode's knowledge and belief, accurate and reliable as of the date issued. Because many factors may affect processing or application/use, BestCode recommend that you make tests to determine the suitability of a product for your particular purpose prior to use. It is the user's responsibility to satisfy itself that the product is suitable for the intended use. If buyer repackages this product, it is the user's responsibility to insure proper health, safety and other necessary information is included with and/or on the container. Appropriate warnings and safe-handling procedures should be provided to handlers and users. Alteration of this document is strictly prohibited. Except to the extent required by law, re-publication or retransmission of this document, in whole or in part, is not-permitted. In no case shall the descriptions, information, data or designs provided be considered a part of our terms and conditions of sale. Further, you expressly understand and agree that the descriptions, designs, data and information furnished by BestCode hereunder are given gratis and BestCode assumes no obligation or liability for the description, designs, data and information given or results obtained. All such being given and accepted at your risk.